HOLONOMIC ROBOT DRIVE SYSTEM

Sponsor: Maharashtra Institute of Technology, Pune

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Abstract :

Wheeled mobile robots have good maneuverability that makes them be applied widely in industrial production and people's daily life. Application of such drives in Robotics has also evolved in recent years.

Differential driving is the most common movement but with the special mechanism of omnidirectional wheels, omnidirectional mobile robot performs 3 degree-of-freedom (CDOF) motion on the Two-dimensional plane. It can achieve translation and rotation simultaneously along arbitrary direction. Any kind of motion can be implemented while keeping the pose invariable which employs it a zero turning radius. This project includes an automated navigation system of a four wheel omnidirectional drive system using mecanum wheels. It also implements an algorithm which concentrates on reducing the errors in navigation due the factors internal as well as external factors to the robot.



Drive System is a mechanism to move a robot autonomously.

A mechanism has general requirements such as:

- Good maneuverability
- Faster speed i.e. least time of operation
- Controllable Degrees of Freedom (CDOF)
- Good traction
- Good control over navigation
- Ability to align and position precisely

Types of Driving Mechanisms:

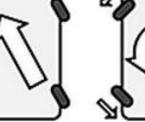
Some standard and widespread driving mechanisms used in robotics are:

- Two wheel drive system (Differential driving)
- Three wheel drive system (Tricycle)
- Steering mechanism
- Holonomic drive system (Omni-directional).

Various Drives







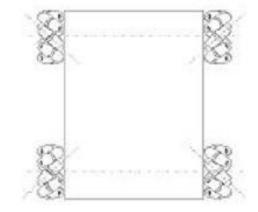


Differential Drive

Four wheel steer Crab steer

Zero turn





Mecanum Holonomic Drive

| Specification | Differential (2 wheel) | Tricycle (3 wheel) | Steering | Holonomic (omni- directional) |
|----------------------------|--------------------------------------|--------------------------------------|---|-------------------------------------|
| Controllable DOF | 2 | 2 | 3 | 3 |
| No. of actuator(Motors) | 2 | 3 | 5 to 8 | 4 |
| Maneuverability | Good | Good | Better | Best |
| Accuracy in positioning | Lesser | Least | Higher | Most accurate |
| Turning radius | Non zero | non zero | Zero | Zero |
| Pushing Power | Least | Least | Highest | Higher |
| Navigational Delays | Yes (parallel parking problem) | Yes (parallel parking problem) | Yes (delay due to wheel turning) | Zero (immediate turning) |

What is Holonomic Robot?

A robot is holonomic if:

- Controllable Degrees Of Freedom (CDOF) = Total Degrees of Freedom (DOF) possible in the navigational space (1D, 2D or 3D).
- It can achieve *translation* and *rotation* simultaneously.
- Robot is able to move <u>instantaneously</u> in any direction in the space of its degrees of freedom.

For Holonomic Robot using mecanum :

- Total DOF in 2D space are 3 (x, y, theta)
- Total Controllable Degree of Freedom (CDOF) in 2D space are also 3 (x, y, theta)

Mecanum Wheel:

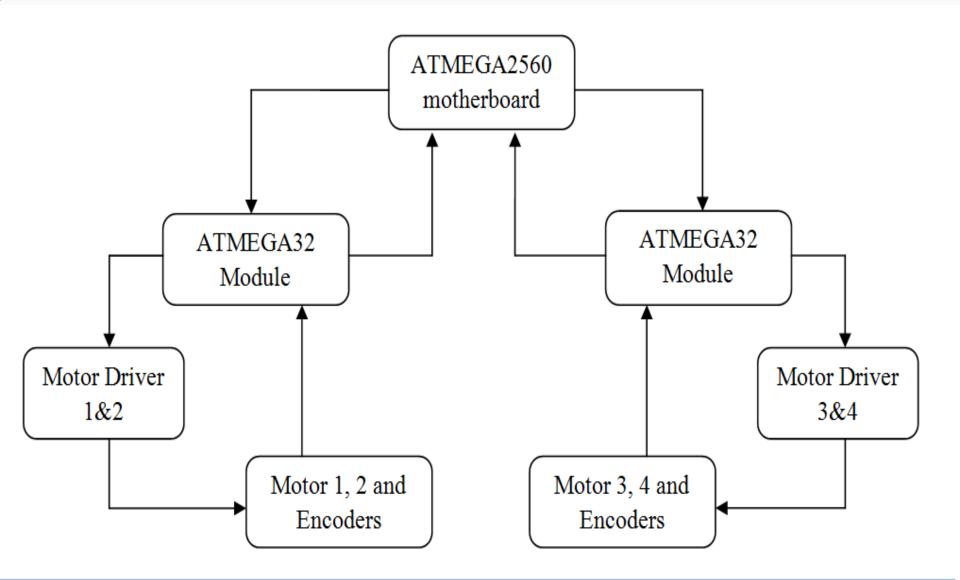
We are using a special wheel called <u>Mecanum wheel</u> to accomplish the holonomic drive.

- Mecanum wheels have <u>free-rolling sub-wheels</u> called rollers mounted along its periphery
- These rollers make an offset angle of <u>45 degrees</u> to the axis of rotation of the wheel
- They allow *sideways motion* of the wheel i.e. motion along the axis of the wheel. This makes the wheel to be able to move in x and y direction simultaneously.



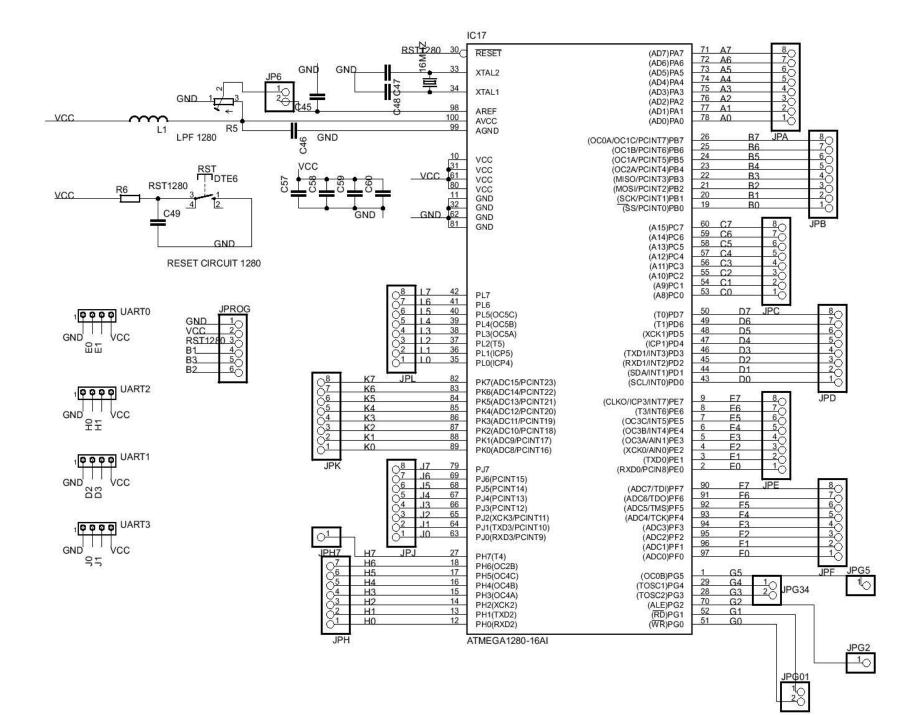


System Block Diagram :



Atmega 2560 Motherboard:

- It functions as a <u>master</u> of all the modules present.
- While going from position A to position B, it calculates the <u>velocity vectors</u> to be given to respective modules.
- <u>Communicates</u> with slave Atmega32 modules using UART protocol
- It is updated with current <u>orientation (angle theta)</u> of the robot by the inertial sensor (IMU).

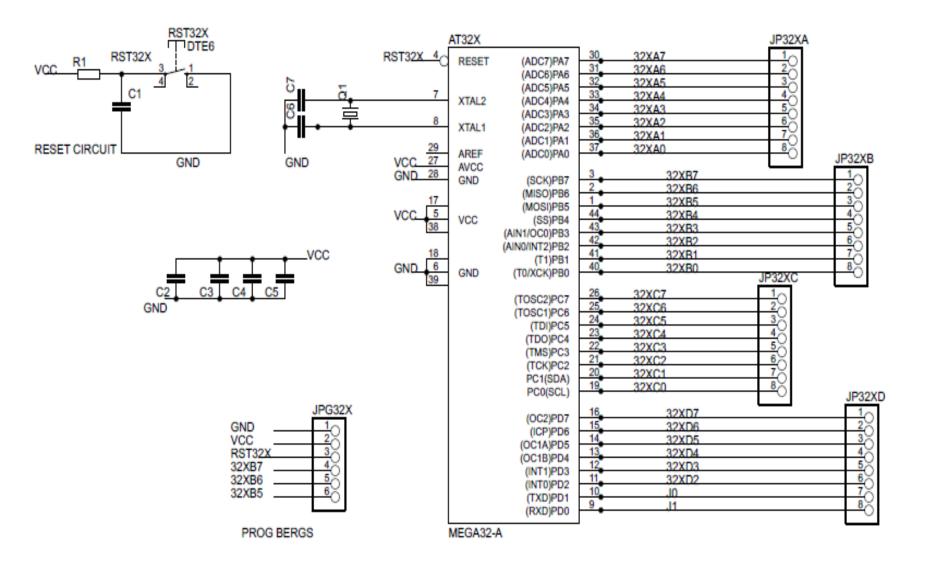


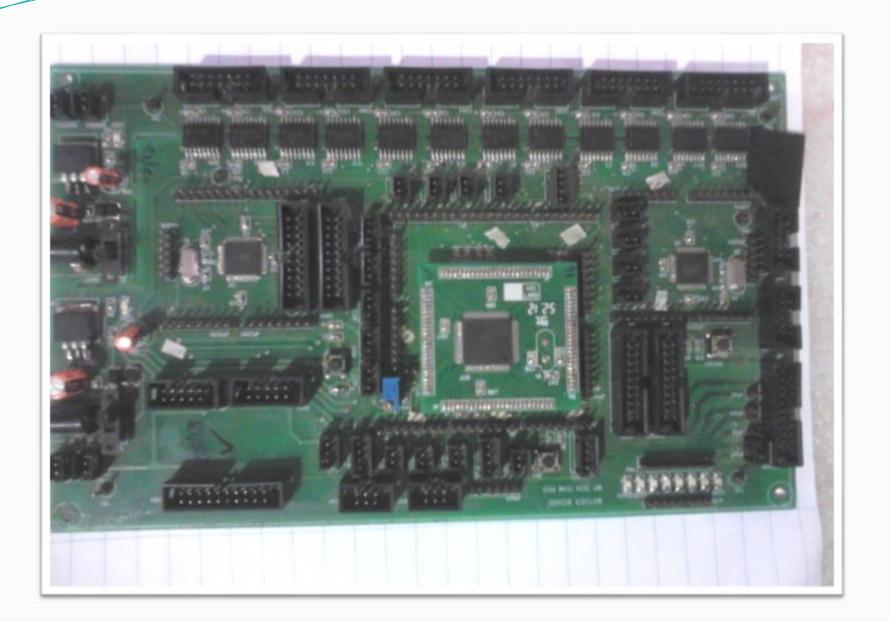
Atmega 32 modules :

Functions are :

- Receiving corrected <u>velocity vectors (V1 through V4)</u> from master controller
- Applying <u>RPM control</u> algorithm for individual motor
- Calculating <u>current velocities</u> using feedback taken from *encoders*
- Sending the current speed in terms of counts from individual motor's encoder to master controller.

ATMEGA 32X





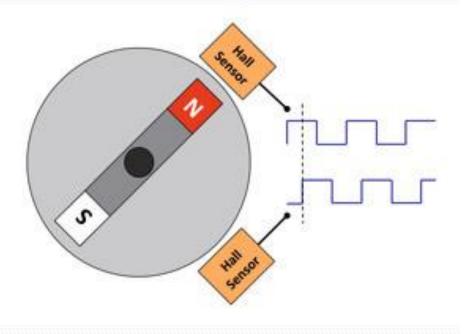
Motors and encoders:

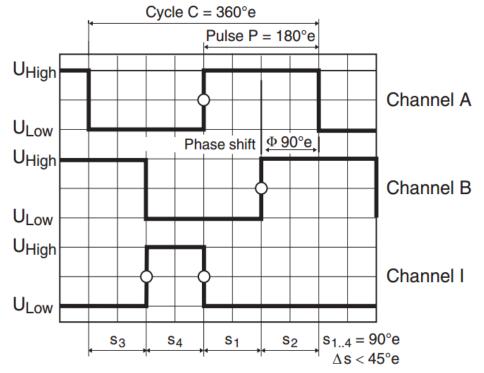
- Four Motors are used each mounted with mecanum wheel
- Feedback of velocities is taken from the respective encoders
- Four *rotary encoders* are used.

ROTARY ENCODER:

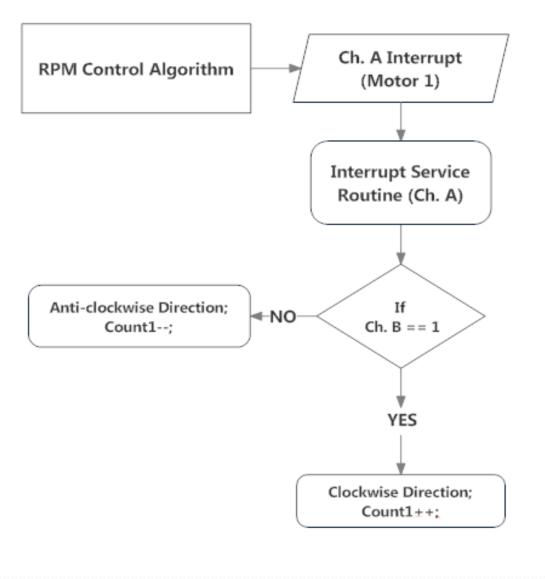
- An encoder is an electromechanical device that is capable of measuring motion or position.
- Encoder has pulse trains are usually 3 types of trains: <u>Channel A, B</u> and Index (I)
- A <u>channel</u> is an electrical output signal from an encoder.
- Channel A and B are <u>90 degrees phase shifted</u>

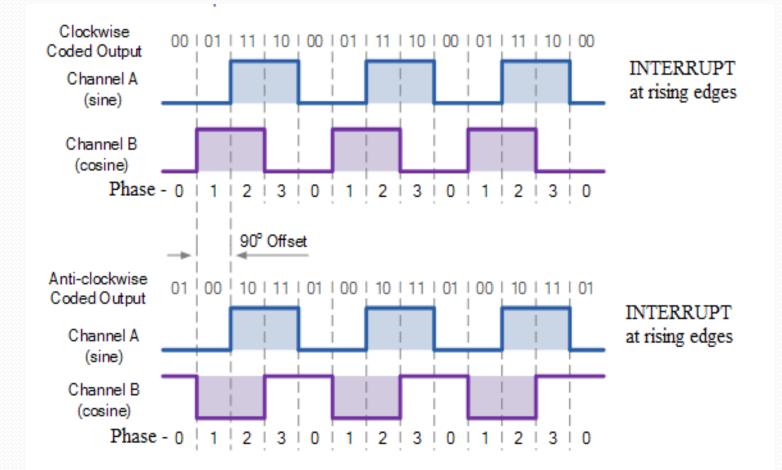
ROTARY ENCODER:





To find Direction using channels:





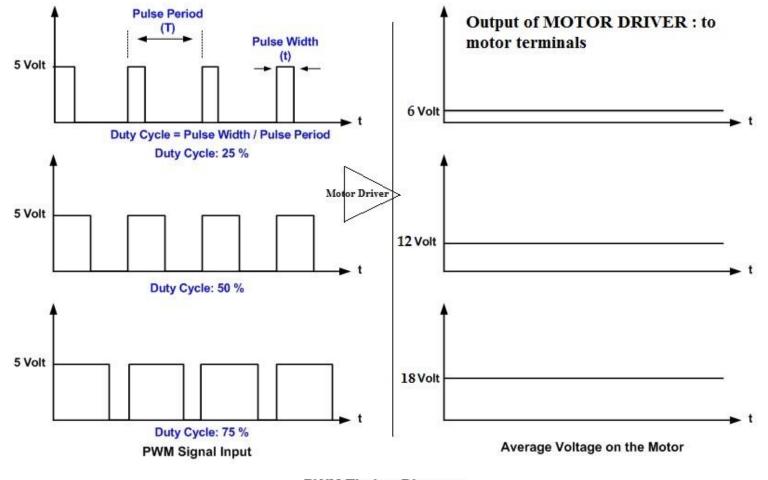
Working and Algorithm:

- We have connected channel A of first motor's encoder to an External Interrupt Pin and Channel B to a General Purpose Input Output (GPIO) Pin of ATMEGA32.
- Whenever a rising edge is detected at the *External Interrupt Pin* of the controller, the code jumps to the *Interrupt Service Routine* written for that hardware interrupt.
- Sample the logic state of corresponding channel B of the same encoder.
- If that comes out to be *HIGH* (5 *V*) => *clockwise direction* and *increment* count by 1.
- On contrary, if the logic state sampled is LOW (0 V) => anti-clockwise and decrement the counts by 1



- The velocities which are in the form of variable PWM generated by RPM control are applied to the respective motor driver ICs
- It amplifies PWM into <u>0-24V logic</u>
- They control the voltage given to the motor, which in turn control the speed and direction of each motor.

Function of Motor Driver



PWM Timing Diagram

Electronic specifications

Input Supply:

- Digital Block and Analog Block: 7 to 20 V
- Power Block: 23 to 30 V

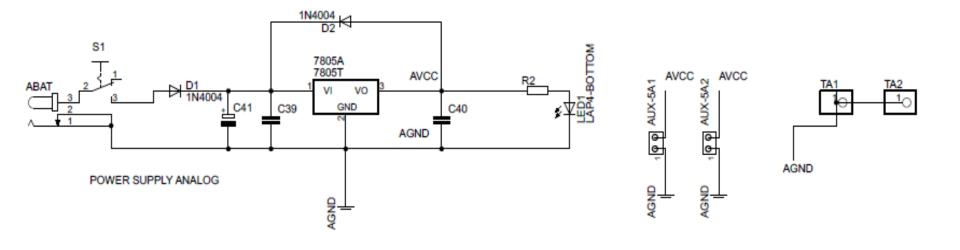
Operating Voltages (Ideal):

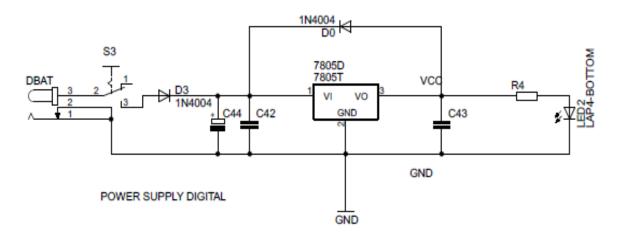
- Digital Block and Analog Block: 5V
- Power Block: 24 V

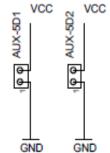
Maximum Power Consumption:

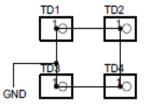
- Digital Block: 0.70 W
- Analog Block: 0.45W
- Power Block: 170W

POWER SUPPLY









General Motherboard Specification:

- No. of Bits of processing: 8 bits and Operating (Oscillator) Frequency: 16MHz
- Maximum Flash Memory: 256 Kb (Master) and 32Kb (Slave)
- Maximum Current by each motor: 2 A
- Encoder Counts: 512 PPR
- Inter IC communication: UART
- Programming: SPI

Motherboard Extendable up to:

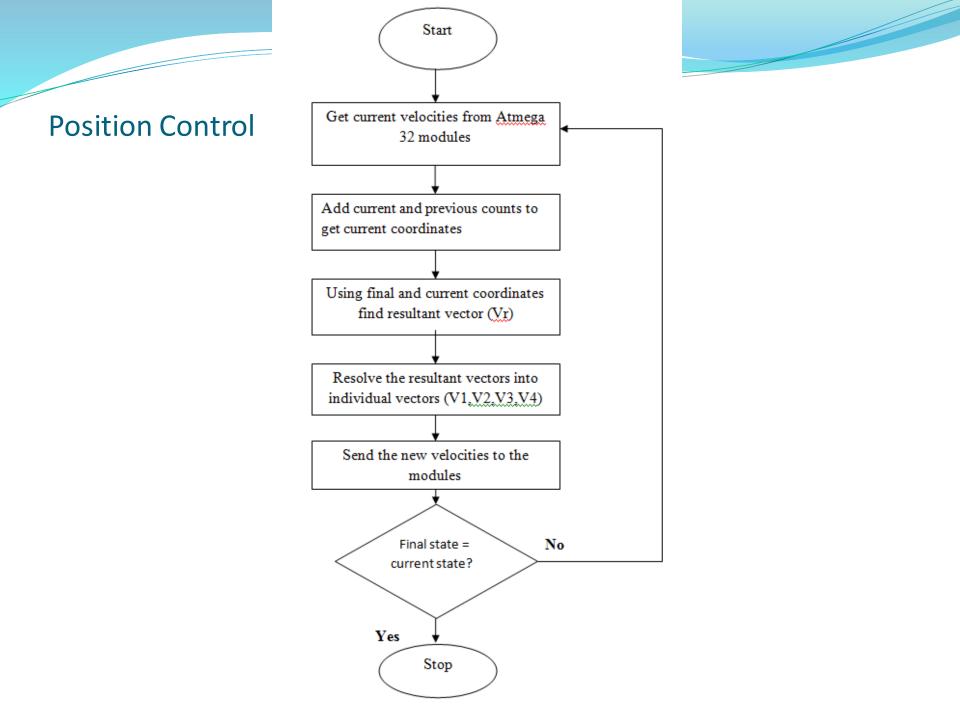
- 8 motors (Master controlled)
- Sensor Inputs on 16 ADCs
- 1 UART
- Limit switch interface :12
- 2 external encoders
- 2 parallel ports (8 bit)

Atmega 2560

- High performance, low power RISC AVR 8 bit microcontroller
- 256 kb programmable flash and 16 MIPS at 16 MHz operation
- Four programmable UART
- Speed : 0 16 MHz at 4.5V to 5.5V
- Four 8 bit PWM channels
- 100 pin TQFP package
- -40 to 85 degree (Industrial)

Atmega 32 modules :

- High performance, low power RISC AVR 8 bit microcontroller
- 32 kb programmable flash and 16 MIPS at 16 MHz operation
- one programmable UART
- Speed : 0 16 MHz at 4.5 V to 5.5 V
- Four 8 bit PWM channels
- -40 to 85 degree (Industrial)
- 44 pin TQFP package

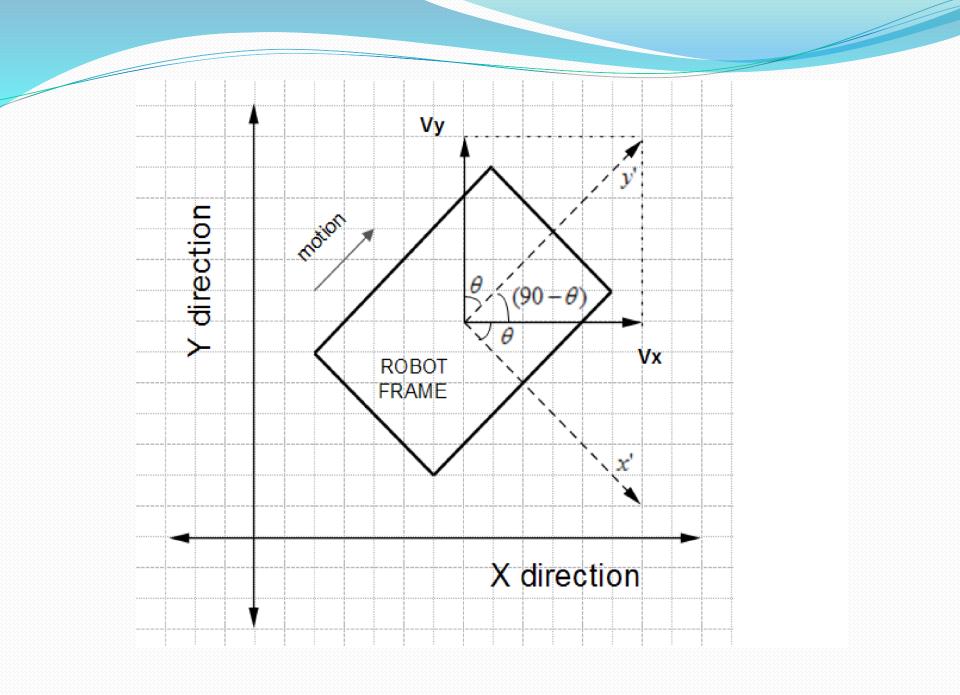


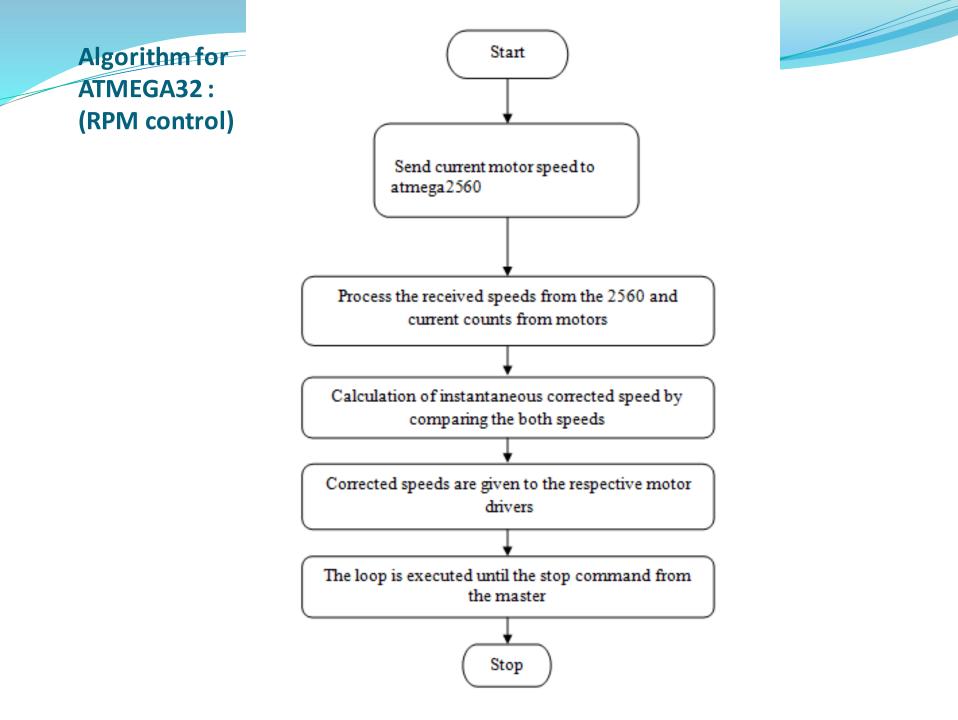
Forward equations :

$$\begin{bmatrix} V1\\V2\\V3\\V4 \end{bmatrix} = \begin{bmatrix} -\sin(45+\theta) & \cos(45+\theta) & 1\\ -\sin(45-\theta) & -\cos(45-\theta) & 1\\ \sin(45+\theta) & -\cos(45+\theta) & 1\\ \sin(45-\theta) & \cos(45-\theta) & 1 \end{bmatrix} * \begin{bmatrix} Vx\\Vy\\R\omega \end{bmatrix}$$

Where,

- V1, V2, V3, V4 are the required velocities calculated and given to respective motors
- Vx, Vy, Rw are resolved components of in order to final destination
- Theta is the angle of the robot frame w.r.t. its initial position





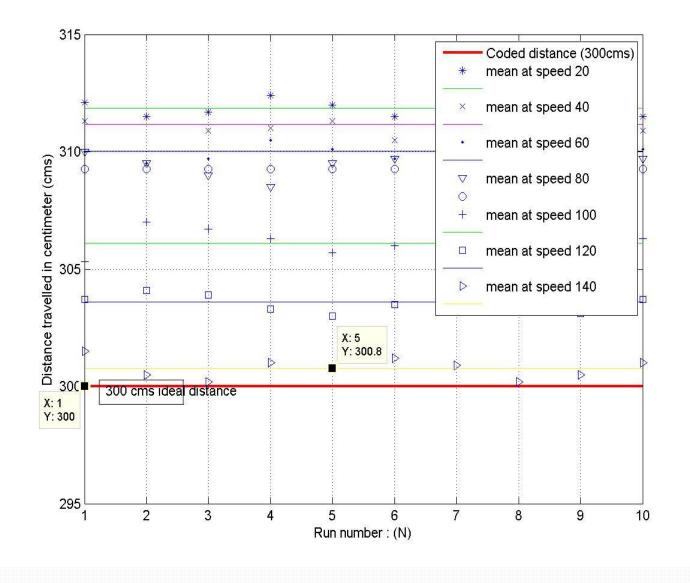
Results

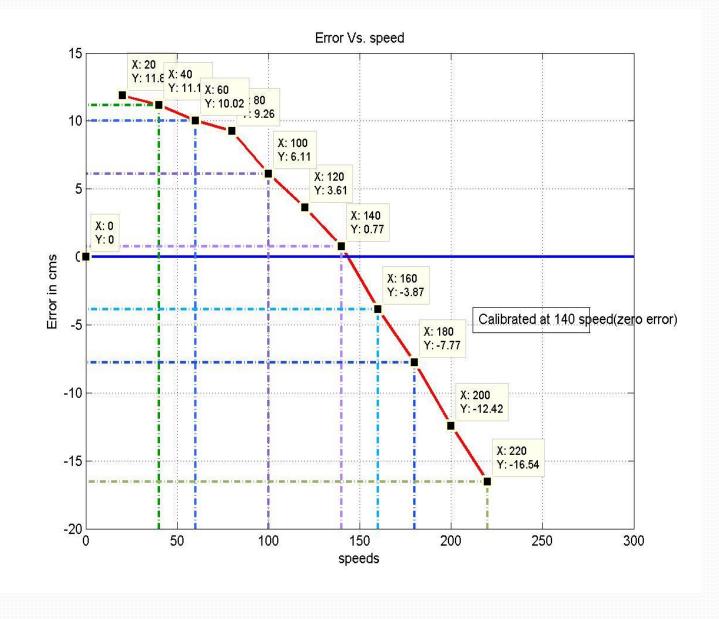
PART 1:

• Closed loop algorithm was implemented at various speeds. Error is the distance reached less the distance coded into the controller. It is possible to reduce the error down to a very small value (< 2cm) for a particular speed, by assigning an appropriate value to calibration factor. In our case we selected the speed of 140 as the calibration speed and made the error less than 1 cm for this speed. Thus, as shown in graph the error at 140 is about 0.9cm.

PART 2:

- Magnitude of error goes on increasing as the speed deviates from its calibrated value (in this case 140). It is verified in the graph that at lower speeds the error increases and reaches up to 12 cm for the speed of 50. While if the speed increases above 140, the error increases in negative direction as depicted in graph.
- Thus, we can conclude that, once the system is calibrated at a particular speed then the error occurred as we deviate from the calibrated value can be predicted using the graph below. The maximum error (which is found after calibration at half way mark approx. 130 / 140) is -5.5 %. Calibration around half way mark gives least percents of error as we deviate from the mark.





CONCLUSION

- This system is implemented on a mecanum robot frame that has least mechanical error. Testing in various conditions of surface friction as well as in various paths of navigation gradually showed significant improvement in navigational accuracy as we go on improvising the algorithm.
- The error (difference between applied and actual output) is reduced down to a small value (< 5 percent0.
- It is further possible to improve the performance by using a high end modular system which uses a dedicated microcontroller for the count calculation process. This method could reduce the number of counts skipped during the count processing iteration.

System requirements:

Software:

• ATMEL STUDIO for programming and compiling

• Hardware:

- ATMEGA 2560 based motherboard
- ATMEGA 32 modules
- Basic Robot frame with motors and encoders



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[2]R. Rojas, A. G. Forster, "Holonomic Control of a robot with an omnidirectional drive" KI - Kunstliche Intelligenz, Bottcher IT Verlag, 2006.

[3]O. Diegel et al.: "Improved Mecanum Wheel Design for Omni-directional Robots", Proc. 2002 Australian Conf. on Robotics and Automatio, 2002

[4] S.G. Kulkarni et al. :"Automated high speed omnidirectional navigation using closed loop implementation of four wheel holonomic mecanum drive", ICERTS India, 2013

[5]D. J. Daniel et al.: "Kinematics and Open-Loop Control of an Ilonator-Based Mobile Platform", Proc. of the IEEE Int. Conf. on Robotics and Automation, 1985.

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THANK YOU